

# **TARANTULA Automatic Dispensing System**

Version 1.6 / February 2023

## **Specifications**

		TARANTULA		
Process	Dispensing speed up to (1)	Piezo jet valve Shockwave jet valve Time/pressure valve Archimedean screw valve Volume dispenser valve	145'000 dots/h 77'000 dots/h 26'000 dots/h 22'000 dots/h 22'000 dots/h	
	Dispensing mode	Dot, line, 3D, curve, interpolated curves on multiple layers (2		
	Programmable z-stroke	80 mm	80 mm (3.35")	
	Process height	$\pm$ 18 mm (0.71") from zero height $^{(3)}$		
	Number of processes	Up to 3x valves simultaneously		
Accuracy	Linear encoder resolution (x,y)	0.2 μm		
	Dispensing accuracy XY dots	± 40 μm (3σ) <sup>(4)</sup>		
	Positioning accuracy Z axis	± 20 μm (3σ)		
PCB	Min. PCB dimensions	50 x 50mm (2 x 2")		
	Max. PCB dimensions	560 x 610 mm (22 x 24")		
	PCB thickness	0.5 – 5.0 mm	0.5 – 5.0 mm (0.02 - 0.2")	
	PCB edge clearance	Top side 3.0 mm (0.11")		
		Bottom side !	Bottom side 5.0 mm (0.2")	
	Max. board weight	4 kg (8	4 kg (8.8 lb)	
	Conveyor height	SMEMA 940	SMEMA 940 – 965 mm	
	Clearance below PCB	27 mm	27 mm (1.1") <sup>(3)</sup>	

### **Machine Dimensions, Packaging and Supplies**

Machine dimensions	Machine footprint without hood (L x W)	1380 x 1330 mm (54 x 52")	
	Machine footprint with hood (L x W)	1557 x 1357 (61 x 53") 2500 x 2200 mm (98 x 87") 1582 mm (62") / 1942 mm (76")	
	Operating floor space (L x W)		
	Machine height (without / with light tower)		
	Approx. machine weight	1670 kg (3680 lb)	
	Approx. floor loading	910 kg/m² (1.3 lb/sq.in)	
	Packaging weight	80 kg (176 lb)	
Supplies	Electrical	3 x 400 VAC/50Hz (or 3 x 208VAC/60Hz with optional transformer)	
	Power consumption (peak)	3 kW	
	Entry fuse	16A / 400V	
	Min. wire cross section	1.5 mm <sup>2</sup>	
	Electrical connector	400V, CEE-16, 16A, 400V, 5P 3L+N+PE 6h, red color	
	Compressed air	6 - 7 bar (87 - 102 psi), clean and filtered, dry, ISO 8573-1: class 3	
		(max. part diameter 5 $\mu$ m, dew point < -20°C, oil $\leq$ 1 mg/m <sup>3</sup> )	
	Air consumption	max. 60 NI/min (2.1 cfm) (depends on valve and application)	
	Air connection	Push-in connector for outer hose Ø8 mm	
Environment	Performance temperature range / humidity	22 - 24°C / 50 – 70% RH	
	Operational temperature range / humidity	15 – 30°C / 30 – 70% RH (non condensing)	
	Noise level	max. 75 dB (A)	



## Configuration

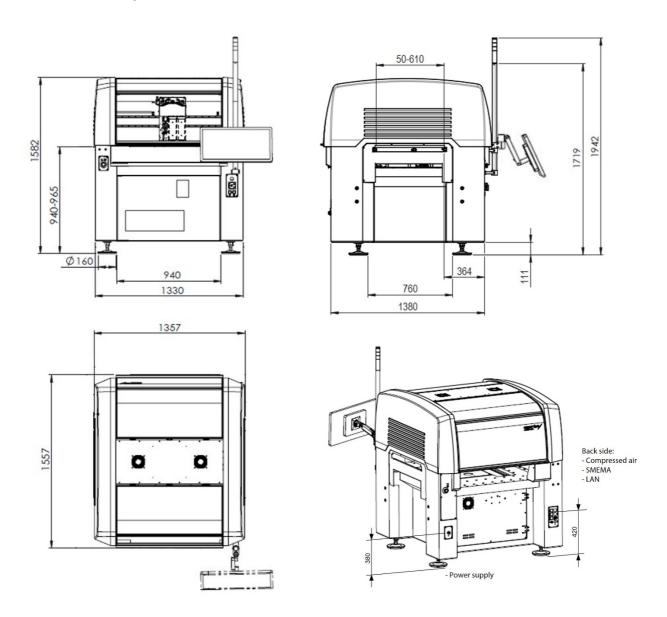
		TARANTULA
Machine base	In line type (conveyor 3 stage, support pins, manual width adjust.)	•
Macrille base	Dispensing basic kit (dot plate, purge and z-height calibration station)	•
	Interior lighting LED	
	Signal tower (3 color)	<u>`</u>
	Clean room compatible ISO7 (class 10'000)	
PCB Handling	IPC-HERMES-9852. SMEMA interface	•
	Conveyor direction L/R, R/L, batch mode R/R, L/L	•
	Automatic width adjustment	0
	Conveyor extensions	0
	PCB inspection station on conveyor	0
Control and soft	ePlace Dispensing software (En, De, Fr, Ru, Pl, Zh, Es, Cs, Ja)	•
.oritioi ariu sortware	Machine PC with Windows 11 OS and 21.5" touch screen	<del>_</del>
	Technical support software	•
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Alignment systems	Cognex base vision license (extended fiducial recognition)	
<del></del>	Red and blue color illumination for top camera	•
Dispensing valves	Piezo jet valve (5, 10, 30 cm³)	0
Cartridge sizes)	Shockwave jet valve (5, 10, 30 cm³)	0
	Time/pressure valve (5, 10, 30 cm³)	0
	Archimedean screw valve (5, 10, 30 cm³)	0
	Volume Dispenser valve (10, 30, 55 cm³)	0
	Cartridge level control	0
	Dispenser needle heating	0
Dispensing options	Laser height measurement (5)	•
	High precision scale (only for Jet valves)	0
	Valve heating system (available for all valves)	0
	Vacuum cleaning station for needles	0
	Disp. Process Control Adjustment & Stabilization (PCAS) (software)	0
	Lifting table with heating or vacuum	0
arious	Standard user level management (software)	•
extract)	Bad mark sensing with vision (software)	•
	Universal CAD conversion (software)	•
	Calibration set dispensing	•
	Maintenance kit	•
	Key Performance Indicator (KPI with SEMI E10 standard) (software)	0
	Barcode reading over top camera (software)	0
	Second touch screen for machine backside	0
	Keyboard and mouse holder underneath monitor	0
	Clean room option ISO7 (class 10'000)	0
	Full traceability package for medium and valves (software)	0
	Recipe import in ePlace (software)	0
	Interface for host communication: IPC-CFX, ITAC, SECS/GEM, OIC, EEIP etc. (software)	0

• standard feature O optional feature O mandatory option, model to choose





#### **Dimension Drawings**



- 1) Conditions: Full speed, dot size 0.5mm, dot matrix 0.8 x 0.8 mm, 1000 x dots, medium Loctite 3621, zero height level and within performance temperature / humidity range
- 2) All 2.5D/3D applications need to be checked and approved by Essemtec Customer Application Engineering
- 3) Other heights on request
- 4) Conditions: Full speed, dot size 1.0 mm, medium Loctite 3621, zero height level and within performance temperature / humidity range
- 5) Mandatory option: Two laser models available, to choose depending on needed application

For more information ask for the TARANTULA System Description and Product Notes.

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